

Work Order ID 53198

October 26, 2009 12:27:05 PM



Page 1

Item ID: D350-607-041

Accept



Setup Start



Revision ID: F

Stop



Item Name: Heli-Utility-Basket, LH

Start Date: 26/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 04/11/2009 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals:

Process Plan: *PL*

Date: *09-10-26*

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D350-607

Rev F

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-607-041 CHG008

6 originals

HJ for MF 09/10/30

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

9/10/30-10 sf

120

Small Fab

0.00



Small Fab

Memo

0.00

Small Fab

Assemble as per Dwg D350-607
Seal support gusset seam with white sikaflex-291
Batch: *M 112 391*
Expiry date: *12/20*

BR 09-11-5

①

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Page 2

Item ID: D350-607-041

Accept



Setup Start



Revision ID: F

Stop



Item Name: Heli-Utility-Basket, LH

Start Date: 26/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 04/11/2009 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 QC Quality Control	QC5- Inspect part completeness to step on W/O Memo *****Ensure label for weight capacity is correct*****	0.00 0.00	⇒ 8 or 10/05						
140 Packaging Packaging	Pick Kit Memo	0.00 0.00	⇒ 5 or 10/05						
150 QC Quality Control	QC4- 100% Inspect kits for completeness Memo	0.00 0.00	⇒ 8 or 11/05						

Work Order ID 53198

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Page 3

Item ID: D350-607-041

Accept

Revision ID: F

Item Name: Heli-Utility-Basket, LH

Start Date: 26/10/2009 Start Qty: 1.00

Required Date: 04/11/2009 Req'd Qty: 1.00

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Setup Start



Stop

Run Start

Stop

Cust Item ID:

Customer:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160		0.00							
	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-607-041								
	Location: <u>I</u>								
170		0.00							
	QC21- Final Inspection - Work Order Release								
QC	Memo	0.00							
Quality Control									

09/11/0909/11/06
09-11-5

Picklist Print

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Page 1

Work Order ID: 53198

Parent Item: D350-607-041RevF

Parent Item Name: Heli-Utility-Basket, LH

Comments:


Start Date: 26/10/2009

Required Date: 04/11/2009




Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

S K607-041 		Manufactured	No			140	Each	2.0000	1.0000			
Kit Basket D350-607-041	C1167008											

351603 10/9/10

				Warehouse Location	Loc Qty	Loc Code						
				Main Warehouse								
				PK	2							
				51603	2							
D2221RevH 		Manufactured	No	53201	110	Each	0.0000	1.0000				
350 Basket Base												
D2512RevE 		Manufactured	No	53205	110	Each	0.0000	1.0000				
Basket Lid 205/350												
D2022-101RevN/A 		Manufactured	No		110	Each	583.0000	2.0000				
Spacer												

BR 09-11-4

BR 09-11-4

96130 50

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST504	583	
45885	383	
50746	100	
52325	100	

2750

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Page 2

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Work Order ID: 53198

Parent Item: D350-607-041RevF

Parent Item Name: Heli-Utility-Basket, LH


Start Date: 26/10/2009

Required Date: 04/11/2009

Start Qty: 1.00

Required Qty: 1.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2258-200RevC  Placard 200lb		Manufactured	No			110	Each	11.0000	1.0000		9/10/30	SO

Warehouse
Location
Main Warehouse

Loc Qty

Loc Code

ST

11

48350

11

110

Each

18.0000

1.0000

D2332-041RevC1

Manufactured

No



Lid Prop Assembly 6.69" long

Warehouse
Location
Main Warehouse

Loc Qty

Loc Code

572

18

51969

18

110

Each

13.0000

1.0000

D2530RevB

Manufactured

No



Handle Weldment

Warehouse
Location
Main Warehouse

Loc Qty

Loc Code

ST

3

51124

3

Main Warehouse

ST506

10

52280

10

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Page 3

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Work Order ID: 53198

Parent Item: D350-607-041RevF

Parent Item Name: Heli-Utility-Basket, LH


Start Date: 26/10/2009

Required Date: 04/11/2009

Start Qty: 1.00

Required Qty: 1.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2535RevA 		Manufactured	No			110	Each	54.0000	2.0000		9/20/30	sl
Spring												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

54

46580

54

D2537RevA1

Manufactured

No



Bushing

110

Each

5.0000

2.0000



9/10/30

sl

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

5

48532

5

D2728-3RevB

Manufactured

No



Dart Logo label

D2931RevA

Manufactured

No



Bumper

110

Each

0.0000

2.0000



9/10/30

sl 22553

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

961

46064

961

2x 50

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Page 4

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Work Order ID: 53198

Parent Item: D350-607-041RevF

Parent Item Name: Heli-Utility-Basket, LH


Start Date: 26/10/2009

Required Date: 04/11/2009

Start Qty: 1.00

Required Qty: 1.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3-16A 		Purchased	No			110	Each	95.0000	2.0000		9/10/30	SP
Bolt												

Warehouse
Location
Main Warehouse

Loc Qty

Loc Code

ST

95

111965

95

AN4-7A

Purchased

No

110

Each

250.0000

2.0000

Bolt

Warehouse
Location
Main Warehouse

Loc Qty

Loc Code

ST

250

111668

1

112385

7

112794

142

112933

100

2x SP

9/10/30

SP

2x SP

Picklist Print

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Work Order ID: 53198

Parent Item: D350-607-041RevF

Parent Item Name: Heli-Utility-Basket, LH



Start Date: 26/10/2009

Required Date: 04/11/2009



Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4-22A  Bolt		Purchased	No			110	Each	291.0000	1.0000	 9/10/30	sf	

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	291	
104937	8	
107715	5	
108483	78	
111965	200	

AN4-24A  Bolt		Purchased	No			110	Each	52.0000	1.0000	 9/10/30	sf	
--	--	-----------	----	--	--	-----	------	---------	--------	--	----	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	52	
112082	2	
112641	50	

Picklist Print

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Work Order ID: 53198

Parent Item: D350-607-041RevF

Parent Item Name: Heli-Utility-Basket, LH



Start Date: 26/10/2009

Required Date: 04/11/2009

Start Qty: 1.00

Required Qty: 1.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN5-17A  Bolt		Purchased	No			110	Each	106.0000	4.0000		9/10/30	SP

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	106	
102140	4	
107939	2	
110625	2	
111965	4	
112314	44	
112385	50	

AN960JD8



Washer

Purchased

No

110

Each

1,685.000 2.0000



9/10/30 SP

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	1685	
107091	9	
108335	11	
110382	48	
110917	3	
111578	314	
112314	500	
112385	800	

2x SP

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Picklist Print

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Work Order ID: 53198

Parent Item: D350-607-041RevF

Parent Item Name: Heli-Utility-Basket, LH



Start Date: 26/10/2009

Required Date: 04/11/2009

Start Qty: 1.00

Required Qty: 1.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD416 		Purchased	No			110	Each	4,731.000	2.0000			
Washer										210/30	SP	

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	4731	
108161	521	
110523	340	
111279	101	
111916	482	
112314	3287	
16941	0	

AN960JD416L

Purchased

No

110

Each

876.0000

2.0000



Washer

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	876	
107008	54	
108138	4	
108583	42	
110153	376	
112492	400	

210/30 SP

210/30 SP

Picklist Print

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Work Order ID: 53198

Parent Item: D350-607-041RevF

Parent Item Name: Heli-Utility-Basket, LH


Start Date: 26/10/2009

Required Date: 04/11/2009

Start Qty: 1.00

Required Qty: 1.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD516 		Purchased	No			110	Each	1,579.000	4.0000			
Washer												

9/11/30 SP

Warehouse	Loc Qty	Loc Code
<u>Location</u>		
Main Warehouse		
ST	1579	
100564	2	
106167	6	
107534	34	
107959	43	
108246	46	
108672	2	
109059	49	
109752	22	
110363	46	
110523	57	
111279	39	
112082	68	
112314	500	
<u>112794</u>	165	
112828	500	

4x SP

Picklist Print

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Work Order ID: 53198

Parent Item: D350-607-041RevF

Parent Item Name: Heli-Utility-Basket, LH


Start Date: 26/10/2009

Required Date: 04/11/2009

Start Qty: 1.00

Required Qty: 1.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN970-4  Washer		Purchased	No			110	Each	457.0000	4.0000		9/10/30 SP	

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	457	
104885	3	
107242	3	
107715	1	
108077	2	
108377	19	
111724	3	
112082	5	
112794	21	
11293	100	
112991	300	

MS20600-AD4W3

Purchased

No

110

Each

2,539.000 2.0000



Cherry Rivets

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	2539	
102929	37	
104715	10	
106375	524	
107939	1000	
111636	968	

9/10/30 SP

2x SP

Picklist Print

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Work Order ID: 53198

Parent Item: D350-607-041RevF

Parent Item Name: Heli-Utility-Basket, LH


Start Date: 26/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L3  Nut		Purchased	No			110	Each	3,383.000	2.0000		9/10/30	SP

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	3383	
110844	32	
111274	35	
111668	816	
112314	2000	
112385	500	

MS21042L4

Purchased

No

110

Each

5,978.000 4.0000



Nut

9/10/30 SP

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	5978	
110507	184	
111827	5785	
112314	9	
15924	0	

4x SP

Picklist Print

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Work Order ID: 53198



Parent Item: D350-607-041RevF



Parent Item Name: Heli-Utility-Basket, LH


Start Date: 26/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L5  Nut		Purchased	No			110	Each	1,077.000	4.0000		9/10/30 SP	

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	1077	
110382	10	
111127	4	
111638	63	
112314	1000	

4x SP

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WORK ORDER
NO. 53198
RL 09-10-26

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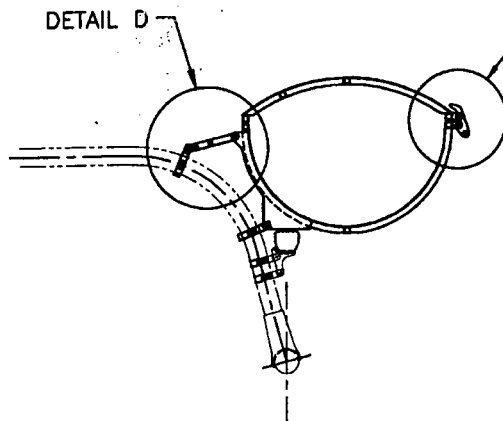
ICA-D350-607

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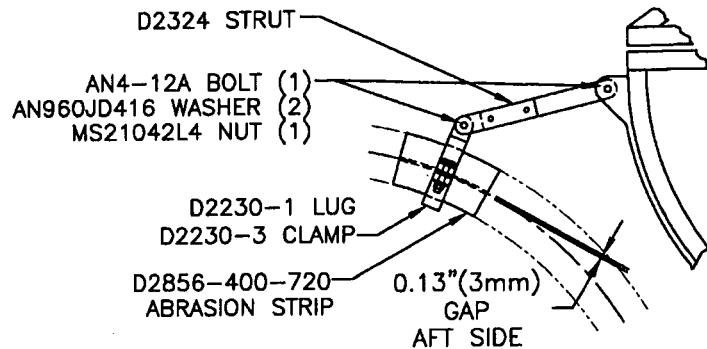
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SECTION A-A FRONT TUBE

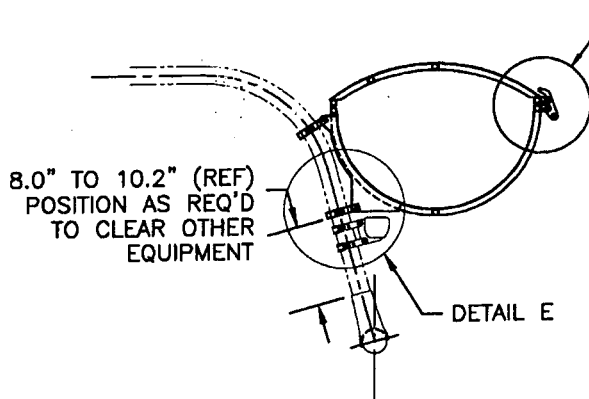


SEE FIG. 25-5 FOR DETAILS

DETAIL D STRUT



SECTION B-B REAR TUBE



SEE FIG. 25-5 FOR DETAILS

DETAIL E CLAMP

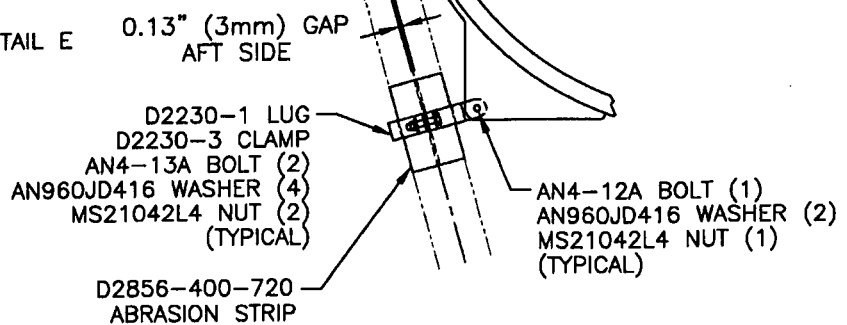


Figure 25-1 – High Skid Installation
(LH installation shown, RH opposite)

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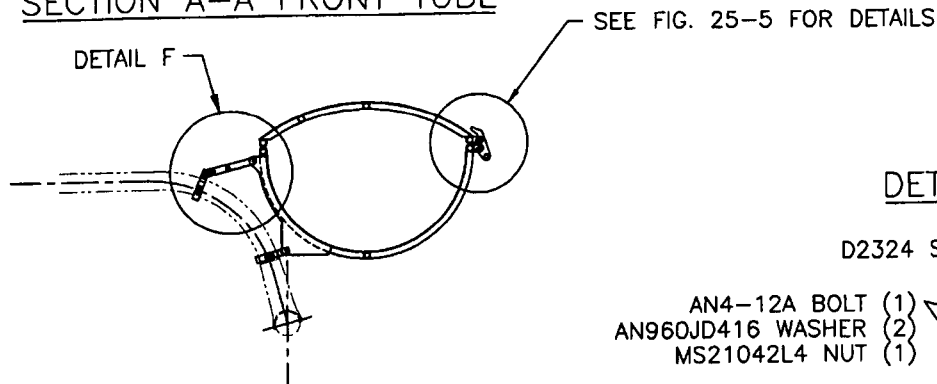
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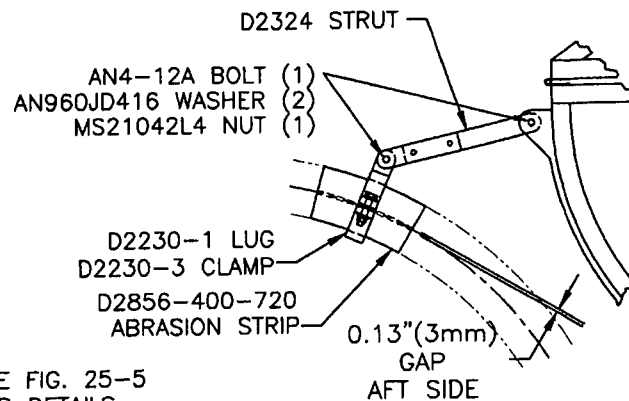
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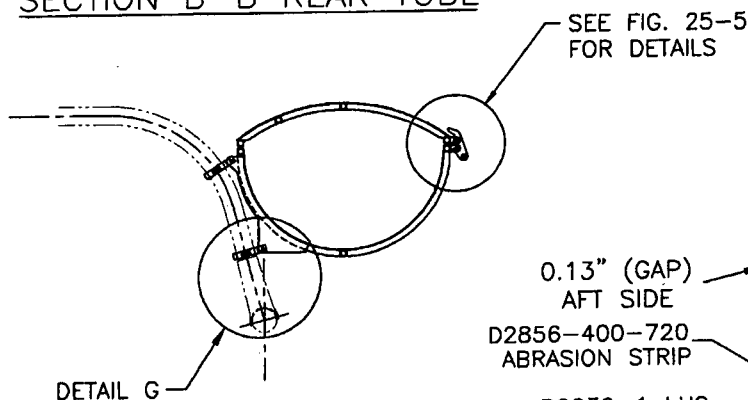
SECTION A-A FRONT TUBE



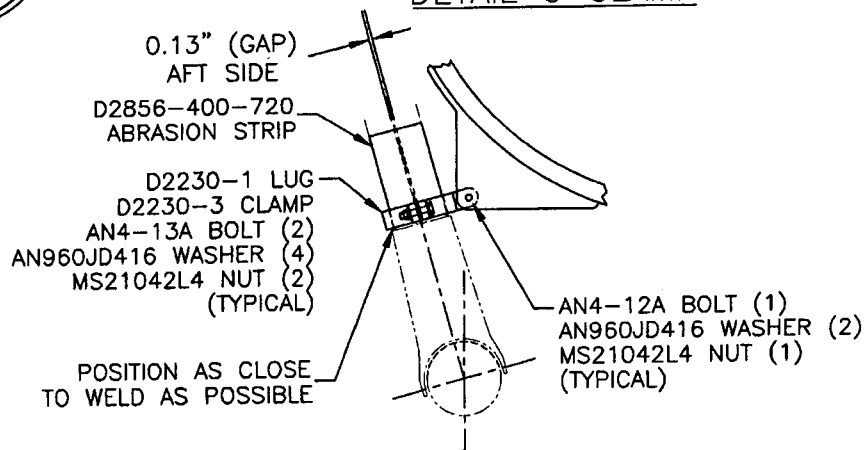
DETAIL F STRUT



SECTION B-B REAR TUBE



DETAIL G CLAMP



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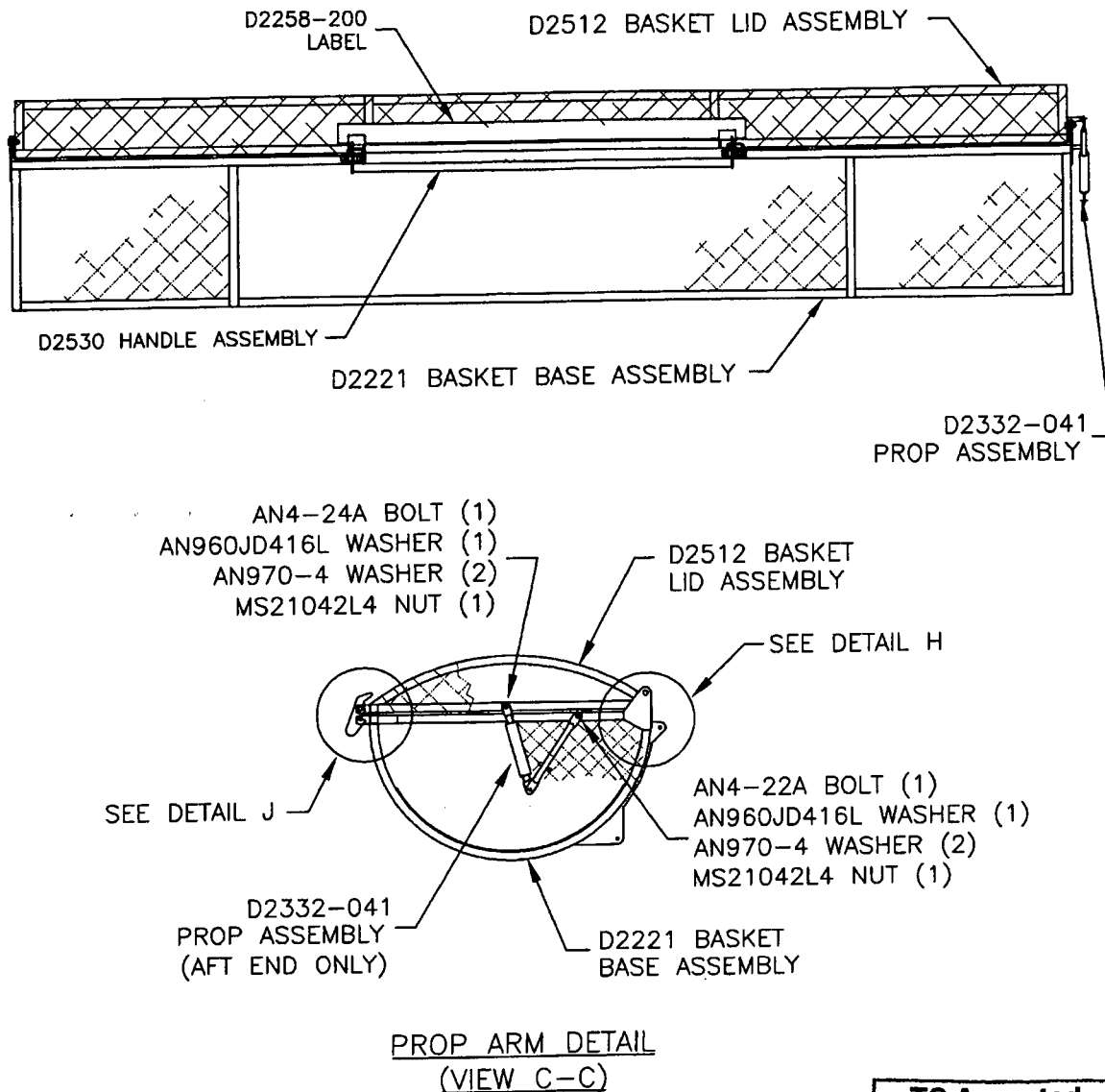
Figure 25-2 – Low Skid Installation
 (LH installation shown, RH opposite)

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Figure 25-3 – Basket Replacement Parts
(D350-607-041 Heli-Utility-Basket™)

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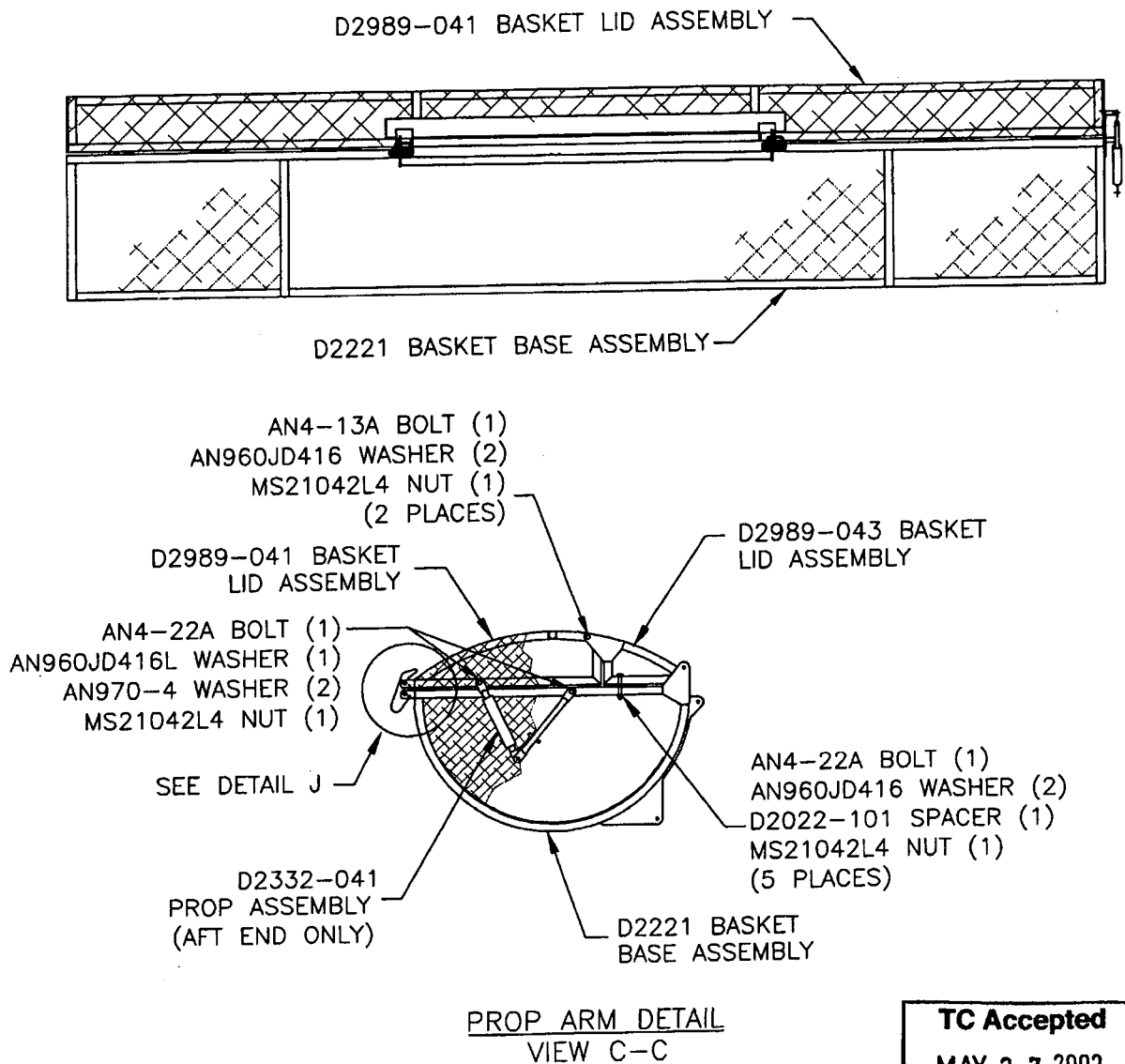
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Figure 25-4 – Basket Replacement Parts
(D350-607-043 Heli-Utility-Basket™)

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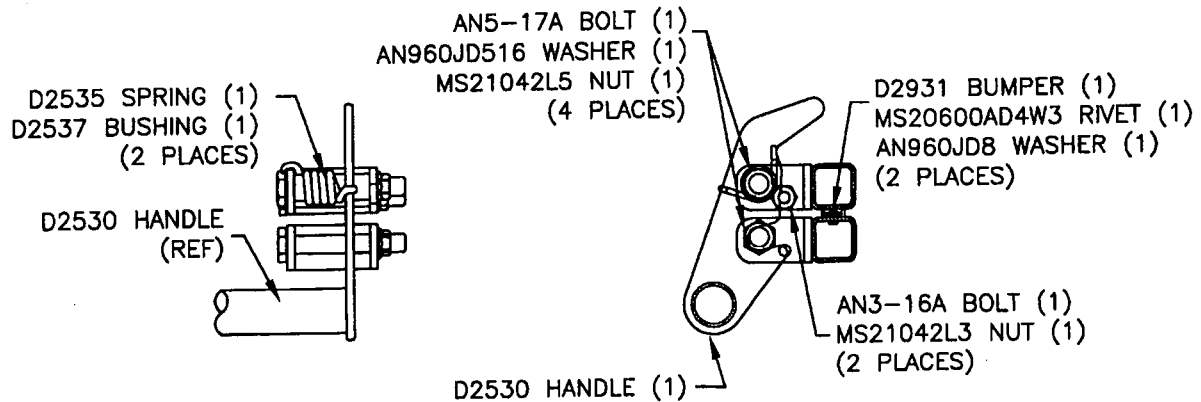
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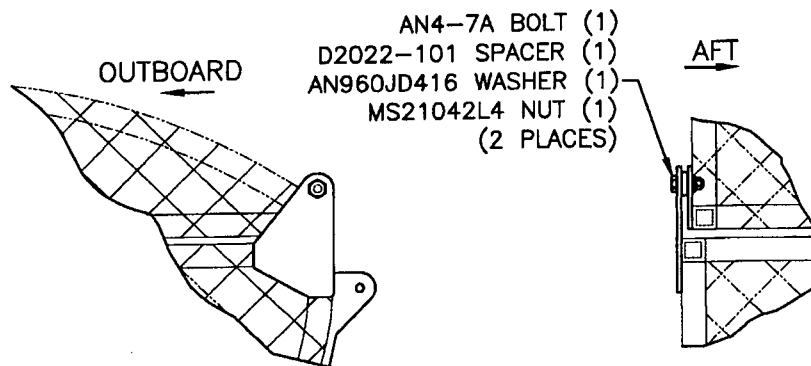
ICA-D350-607
ICA Page 31 (32 blank) of 36



SPRING DETAIL

LATCH DETAIL

DETAIL J:
HANDLE WELDMENT



HINGE DETAIL
END VIEW, LOOKING AFT
OTHER END OPPOSITE

HINGE DETAIL
SIDE VIEW, LOOKING OUTBOARD.
OTHER END OPPOSITE

DETAIL H:
HINGE

Figure 25-5 – Basket Replacement Parts

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